

## UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

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PATENT NO. : 6,815,023  
APPLICATION NO.: 09/401,692  
ISSUE DATE : Nov. 9, 2004  
INVENTOR(S) : Paul David Tatarka, Paul Nick Georgelos, Scott Allan Idlas

It is certified that an error appears or errors appear in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 1, line 42, "meat Such" should read --meat. Such--.  
Column 2, line 22, "'impulse')." should read --"impulse")--.  
Column 5, line 27, "of an of" should read -- of an--.  
Column 9, line 7, "sale a foodstuff" should read --sale of a foodstuff--.  
Column 10, line 64, "3.0 dg. min." should read --3.0 dg/min.--.  
Column 11, line 44, "Exact SLX 9110" should read --EXACT SLX 9110--.  
Column 13, line 1, "thermoplastic polymer;" should read --thermoplastic polymer,--; line 38, "weight Also," should read --weight. Also,--.  
Column 14, line 64, "'Mermoplastic" should read --"Thermoplastic--.  
Column 16, line 18, "ii)" should read --(ii)--.  
Column 18, line 2, "ASTMD-1003-52" should read --ASTM D-1003-52--; line 47, "permit" should read --per mil--.  
Column 21, line 24, "(drop hieght)." should read --(drop height).--; line 42, " $P_{\max}=P_{\max}/(2 \pi r T \sin \theta)$ " should read -- $\sigma_{\max}=P_{\max}/(2 \pi r T \sin \theta)$ --; line 43, "maximum force" should read --force--; line 45, "underformed" should read --undeformed--.  
Column 22, line 44, "EAO-B," should read --EAO-B<sub>1</sub>--.  
Column 24, line 15, "1137SE118" should read --11378E118--; line 44, "respectivly." should read --respectively.--.  
Column 30, line 1, "5.2:1. and" should read --5.2:1 and--.  
Column 31, line 62, "EAO-C<sub>1</sub>;" should read --EAO-C<sub>5</sub>;--.  
Column 33, line 12, "4.0% of an a" should read --4.0% of a--; line 59, "EAO-B<sub>4</sub> The" should read --EAO-B<sub>4</sub>. The--.  
Column 35, line 51, "18.0 wt %" should read --18.0 wt.%--; line 52, "(Techmer PM 11381E118), U.S.A.; and 4.0%" should read --(Techmer PM 11381E118); and 4.0%--.  
Column 37, line 13, "made" should read --may--; line 21, "films." should read --films).--.  
"TABLE 21" should read --TABLE 12--.

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Column 43, line 3, " $3^{5/16}$ " should read  $-3^{15/16}-$ ; line 22, "ethylene-olefin" should read  $-\alpha$ -olefin $-$ .

Column 44, line 5, "PM<sub>n</sub>" should read  $-PM,-$ .

Table 14, example 89, under the column heading Fourth Layer, "42% EAO B<sub>2</sub>" should read  $-42\% EAO B_2-$ ; "20% BAO C<sub>1</sub>" should read  $-20\% EAO C_1-$ .

Table 15, column heading, "SKRINK" should read  $-SHRINK-$ .

Column 45, line 51, "arid" should read  $-and-$ .

Column 46, line 20, "(132-146° C." should read  $-(132-146^{\circ}C.)-$ .

Table 18, examples 96 - 99, under the column heading Second Layer, "39% EVA" should read  $-38\% EVA-$ .

Table 18, examples 100 - 103, under the column heading Third Layer, "vdcvc" should read  $-vdcvc-$ .

Column 54, line 48, "excellent a" should read  $-excellent-$ ; line 57, "29" should read  $-20-$ .

Column 55, line 12, "of a commercially" should read  $-of commercially-$ ; line 27, "coextuusion" should read  $-coextrusion-$ .

Table 22, example 104, under the column headings RAM PUNCTURE and Force Newton, "139" should read  $-138-$ .

Table 23, example 105, under the column heading minimum temperature hot bar seal, "350 (177°C.)" should read  $-350^{\circ} F. (177^{\circ}C.)-$ .

Column 60, line 41, "level in Table 24" should read  $-level indicated in Table 24-$ .

Claim 64, line 67, "11° C." should read  $-110^{\circ} C.-$ .

Claim 72, line 29, "hexene-1:" should read  $-hexene-1;-$ ; line 32, " $\alpha$ -olefin:" should read  $-\alpha$ -olefin $-$ .

Claim 74, line 2, "115 of 128°" should read  $-115 to 128^{\circ}-$ .

Claim 77, line 44, "0-olefin" should read  $-\alpha$ -olefin $-$ .

Claim 78, line 50, "directions and" should read  $-directions, and-$ .

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Claim 87, Line 7, "A film, a s" should read --A film, as--.  
Claim 97, Line 51, "A film, a s" should read --A film, as--.  
Claim 100, line 66, "115 of 128°" should read --115 to 128°--.  
Claim 102, line 39, "115 of 128°" should read --115 to 128°--.  
Claim 103, line 15, "Mpa" should read --MPa--.  
Claim 105, line 40, "layer," should read --layer;--; line 47, "lease" should read --least--.

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